A visual on the purpose of
Prime-A-Trate™
from a customer

The paint brush bristles are like wood fibers that soak up the Prime-A-Trate™ Bonding Agent and harden in good wood which will act as an anchor for Flex-Tec™.

Prime-A-Trate™
Bonding Agent

Advanced Repair Technology, Inc.

AdvancedRepair.com
607-264-9040

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THE PURPOSE OF PRIME-A-TRATE™

ART Prime-A-Trate™/Bonding Agent

Enhancing the Bonding Strength with ART Prime-A-Trate™/Bonding Agent

Prime-A-Trate™ is a thin brushable material designed to penetrate deeply into the wood. Because the Flex-Tec HV™ Repair Compound is a thick gel-like material, it's ability to penetrate wood fibers is limited. **The purpose of the Prime-A-Trate™** is to penetrate below surface, acting like an anchor for the Flex-Tec HV™ to "grab on" and provide more than a surface bond.

Item Number ART 901
607-264-9040 or
visit advancedrepair.com

INSTRUCTIONS

1. Measure
   (2) parts of Part A to (1) Part B component, and mix thoroughly in a disposable cup.

   Tip – The cap from the Prime-A-Trate™ can be used to measure the component.

2. Brush on a thin film
   of ART Prime-A-Trate™/Bonding Agent to the bare and sanded area to be repaired.

3. Allow 10 minutes for penetration,
   maximum of 30 minutes.

   DO NOT ALLOW
   The Prime-A-Trate™/Bonding Agent to dry completely.

4. Remove excess material with a paper towel.

5. Dispense Flex-Tec HV™, thoroughly mix BEFORE applying to area to be repaired.

Flex-Tec HV™ Item Number ART 401
607-264-9040 or visit advancedrepair.com

SURFACE PREPARATION

Solely addressing the condition of the paint film rarely solves the real problem.

THE UNDERLYING CONDITION IS THE WOOD ITSELF!

Leaving the decayed and damaged wood behind greatly compromises the bonding strength of the epoxy repair material. Decayed wood, fungi spores, dirt, air-born particles carried by rain, oil, and moisture all inhibit proper bonding of repair materials to a sound surface. **Therefore, it is imperative that all contaminates be removed to a clean, sound subsurface. Impregnating decayed wood fibers with epoxy provides only a short term solution.**

THE DURABILITY OF AN EPOXY REPAIR IS ONLY AS GOOD AS THE SURFACE PREPARATION and continued protection from moisture and sunlight. **This means applying and maintaining a quality paint coating**. Keep the wood dry and in the dark and it will last forever.